

Real Vth instability of pMOSFETs under practical operation conditions

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Abstract

Lifetime of pMOSFETs is limited by negative bias temperature instability (NBTI). For the first time, we show that the NBTI-induced threshold voltage shift, ΔV_{th} , measured in early works by using either the 'on-the-fly' or the conventional transfer characteristics extrapolation techniques is not the real ΔV_{th} under practical operation. A new method is proposed for estimating the real ΔV_{th} .

Introduction

For pMOSFETs with SiON, negative bias temperature instability (NBTI) [1-4] is limiting their lifetime. The threshold voltage instability, ΔV_{th} , is traditionally measured from the shift of extrapolated quasi-DC Id-Vg characteristics, which is represented by $\Delta V_{th}(ex)$ hereafter. The measurement can take seconds, resulting in substantial recovery [4-6]. To suppress this recovery, the 'on-the-fly (OTF)' technique was proposed [4]. Fig. 1 shows that $\Delta V_{th}(OTF)$ can be one order of magnitude higher than $\Delta V_{th}(ex)$. Both $\Delta V_{th}(OTF)$ and $\Delta V_{th}(ex)$ were measured at a gate bias, Vg, different from that under practical operation. The **objective of this work** is to show that the ΔV_{th} reported in early works by either OTF or extrapolation is not the real ΔV_{th} under practical operation conditions, $\Delta V_{th}(real)$. A new method is proposed for estimating $\Delta V_{th}(real)$, after a critical analysis of existing techniques. This method is insensitive to the series resistance of source and drain.

Results and discussions

A. True reference Id and gm

OTF uses the first measured point as the reference Id and assumes it being degradation-free. Its measurement can take 20~150ms for a typical parameter analyzer and it has been shown that the degradation during this period was not negligible [5]. The detailed relation between Id and time during the initial stress period has not been reported, which is needed to determine the maximum measurement time allowed for a degradation-free Id. The degradation-free transconductance, gm, was not reported, either.

Fig. 2 shows the Id against stress time. The first point measured by the analyzer is substantially degraded. gm is estimated by measuring Id at $V_g = V_{gst} \pm DV$, where Vgst is the stress Vg. Fig. 3 shows that the first gm depends on the perturbation sequence, which is again caused by degradation

during the measurement. To obtain the degradation-free gm, pulsed Id-Vg with a transition time of 6 μs must be used.

Fig. 3 also shows that gm actually increases with time under a constant Vgst. This is caused by a reduction of $|V_{gst} - V_{th}|$, which enhances the effective mobility, despite the degradation of low-field mobility. A more detailed analysis on the variation of effective mobility during stress was given in our recent work [7]. After using the degradation-free Id and gm, Fig. 4 shows that the $\Delta V_{th}(OTF)$ is more than doubled. However, we will demonstrate that $\Delta V_{th}(OTF)$ is not $\Delta V_{th}(real)$ next.

B. Impact of sensing Vg on ΔV_{th} :

In early works, ΔV_{th} was not measured at the typical operation voltage, say, $|V_g| = 1.2$ V. On one hand, $\Delta V_{th}(OTF)$ was recorded at stress bias, which was typically much higher than 1.2 V. On the other hand, the conventional $\Delta V_{th}(ex)$ was evaluated at $|V_g|$ less than 1.2 V. The potential impact of sensing Vg on ΔV_{th} was not assessed before and is studied here.

To suppress the complication caused by ΔV_{th} recovery during measurement, a stressed device was first left floating at stress temperature for 5 min, during which the initial rapid recovery took place. After this stabilization period, the traditional Id-Vg was measured in Fig. 5a. The current degradation at each Vg is $\Delta I_d(V_g)$ and the corresponding $\Delta V_{th}(V_g)$ is estimated by:

$$\Delta V_{th}(V_g) = \Delta I_d(V_g) / g_m(V_g) \quad (1)$$

where $g_m(V_g) = dI_d/dV_g$ in Fig. 5b was obtained from the Id-Vg in Fig. 5a. Fig. 5c shows that $|\Delta V_{th}|$ increases with sensing $|V_g|$. Although $|\Delta V_{th}(ex)| = 8.5$ mV, $|\Delta V_{th}|$ reaches 18.6 mV at $|V_g| = 1.2$ V, an over 100% increase. To examine if this Vg effect originates from the use of high stress Vgst, Figs. 6a and 6b show that $|\Delta V_{th}(V_g = -1.2V)| \gg |\Delta V_{th}(ex)|$ is observed in both cases with $V_{gst} = -1.2$ or -3.17 V. We conclude that the classical $\Delta V_{th}(ex)$ substantially underestimates $\Delta V_{th}(real)$.

C. Suppressing time-related recovery

Since $\Delta V_{th}(OTF)$ was measured with zero recovery, one must suppress the time-related recovery, in order to assess the impact of Vg on $\Delta V_{th}(OTF)$. This is achieved by using the waveform in Fig. 7a and the pulsed Id-Vg before and after

stress is given in Fig. 7b. Fig. 7c shows $|\Delta V_{th}(OTF)|$ again increases with sensing $|V_g|$. We conclude that the $\Delta V_{th}(OTF)$ overestimates $\Delta V_{th}(real)$. Fig. 8 shows that the extent of this over-estimation increases with stress $|V_{gst}|$.

The falling time, t_f , in Fig. 7a is 6 μs . Fig. 9a confirms that the recovery was insignificant at $t_f=6 \mu s$, broadly in agreement with early observation [8]. The V_g effect can be clearly separated from the traditional recovery effect. Fig. 9b shows that the sensing V_g does not affect the recovery.

When ΔV_{th} is a function of V_g , our analysis shows that $gm=dId/dV_g$ should be replaced by $gm=dId/d(V_g-V_{th})$. This correction requires simulation and is small for $|V_{gst}|=2 V$ (Fig. 10a), but considerable for $|V_{gst}|=3.17 V$ (Fig. 10b).

D. Physical process and defects

The reduction of $|\Delta V_{th}|$ for lower $|V_g|$ indicates a decrease of positive charges, as illustrated in Fig. 11. Fig. 7 shows that the neutralization occurs within 6 μs . To assess the charging time, Fig. 12 shows that there is little difference between the ΔV_{th} obtained by applying a 6 μs pulse or a quasi-DC ramp. The defects can communicate with substrate in microseconds or less and must be close to Si interface. However, they are not the traditional interface states and can charge and discharge in the range of $|V_g|>|V_{th}|$, where the charging status of traditional interface states does not change. Positive charges with energy level above the Si conduction band edge have been reported recently [9,10]. Further work is needed to understand them. The good agreement between the pulsed and quasi-DC measurement in Fig. 12 also confirms that any degradation induced by the quasi-DC measurement itself has little effect on the result.

E. Impact on lifetime

A popular definition for NBTI-induced device lifetime is $|\Delta V_{th}|=50mV$. Traditionally, the extrapolated threshold voltage shift, $\Delta V_{th}(ex)$, is used. Fig. 5c shows that $|\Delta V_{th}(ex)|$ underestimates the ΔV_{th} under practical operation bias. This will lead to an over-estimation of device lifetime, if $|\Delta V_{th}|\leq 50mV$ is required under practical operation conditions. Fig. 13 shows that lifetime can be reduced by a factor of 10^4 when $\Delta V_{th}(V_g=-1.2 V)$, instead of $\Delta V_{th}(ex)$, is used.

F. Insensitivity to processes

The results in Figs. 1-13 were obtained on a thermally nitrated 2.7 nm SiON. To ensure the V_g dependence of ΔV_{th} is not process specific, Fig. 14 shows that it also occurs in a plasma nitrated 1.85 nm SiON layer.

G. Effect of series resistance of source and drain

Figs. 5 and 7 show a new method for estimating $\Delta V_{th}(real)$. Transconductance is used in this method and the measured

gm will depend on the series resistance of source and drain. The question is how the series resistance affect the $\Delta V_{th}(real)$. To address this issue, we externally connected a resistor to the source, R_s .

As expected, Fig. 15a shows an increase of R_s leading to a reduction of gm . The variation of drain current at a given V_g , $\Delta Id(V_g)$ is also reduced (Fig. 15b). However, Fig. 15c shows that the effect of R_s on ΔV_{th} is negligible, since the reduction in gm is essentially cancelled out by the reduction in ΔId through equation (1). The method proposed for evaluating ΔV_{th} is insensitive to the series resistance of source and drain.

Conclusions

This work shows that the ΔV_{th} measured in early works by using either the on-the-fly (OTF) or extrapolation is different from the real ΔV_{th} under practical operation conditions. This difference originates from the increase of $|\Delta V_{th}|$ with the sensing $|V_g|$. The classical extrapolation technique uses sensing $|V_g|$ lower than operation $|V_g|$ and underestimates real ΔV_{th} . The OTF typically uses higher $|V_g|$ and consequently overestimates real ΔV_{th} . The dependence of ΔV_{th} on sensing V_g is not caused by either the traditional recovery or a high stress bias and is not process-specific. It can have a large impact on device lifetime and the maximum operation voltage.

Acknowledgement

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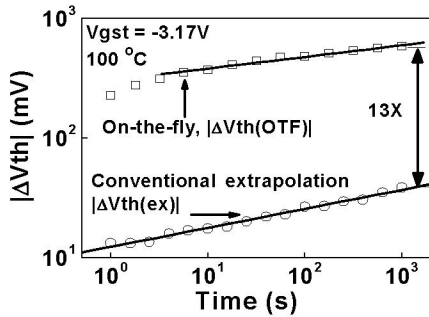


Fig. 1 A comparison of ΔV_{th} (OTF) by the on-the-fly technique with ΔV_{th} (ex) by the extrapolated quasi-DC transfer characteristics technique.

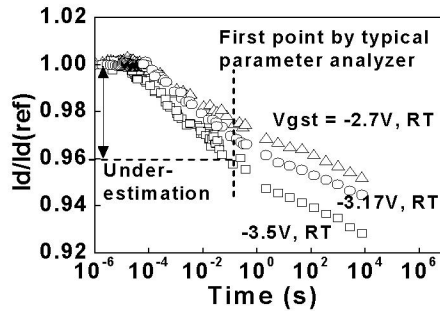


Fig. 2 The first point measured by typical parameter analyser is not degradation-free, leading to an underestimation of Id degradation.

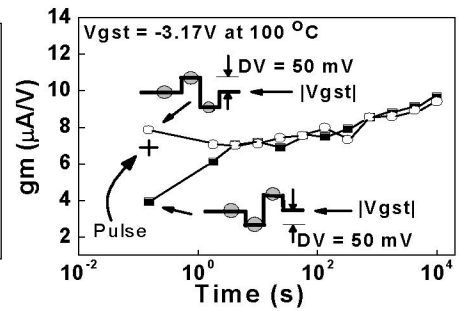


Fig. 3 The sequence of Vg perturbation has a large impact on the initial gm. '+' was obtained from the pulsed Id-Vg (6 μs) and should be used as the initial gm.

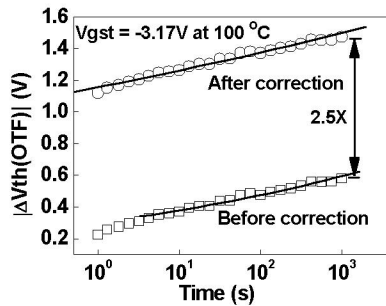


Fig. 4 After using the degradation-free Id as the reference and the correct initial gm, ΔV_{th} (OTF) is more than doubled.

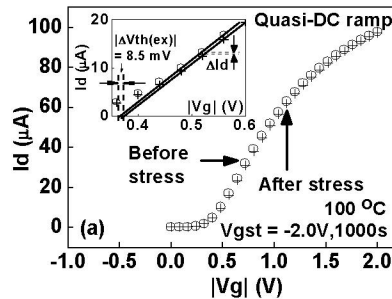


Fig. 5 (a) The quasi-DC Id-Vg before and after stress. The inset shows the conventional ΔV_{th} (ex) measured from the shift of extrapolated Id-Vg. (b) The transconductance, $gm=dI_d/dV_g$, evaluated from the two Id-Vg in (a).

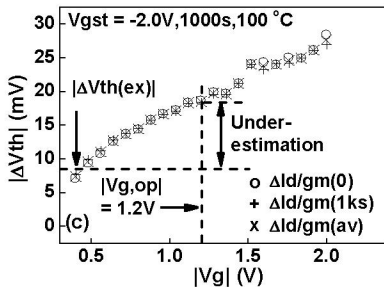
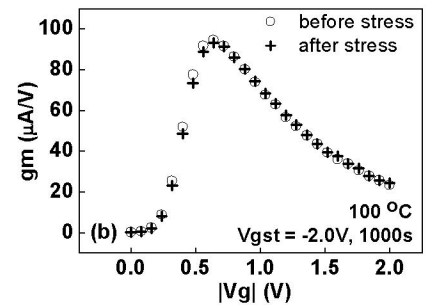
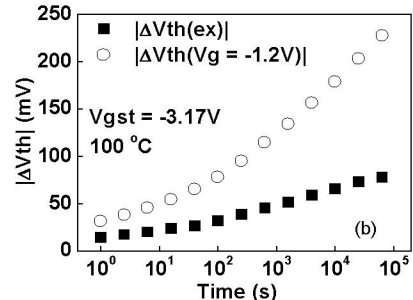
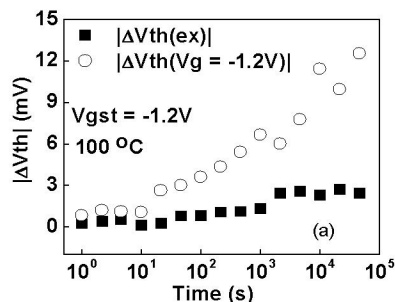


Fig. 5c Dependence of ΔV_{th} on sensing Vg. ΔV_{th} at each Vg was evaluated by using ΔI_d in Fig. 5a and gm in Fig. 5b. gm(0) and gm(1ks) is the gm before and after stress and gm(av) is the average. The choice of gm only has a weak effect on ΔV_{th} .



Figs.6 A comparison of ΔV_{th} (ex) with $\Delta V_{th}(V_g = -1.2V)$ during the stress under a gate bias of $V_{gst} = -1.2V$ (a) and $-3.17V$ (b). $|\Delta V_{th}(V_g = -1.2V)| \gg |\Delta V_{th}(ex)|$ occurs at a stress bias as low as $-1.2V$.

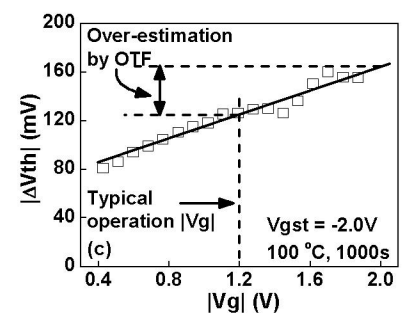
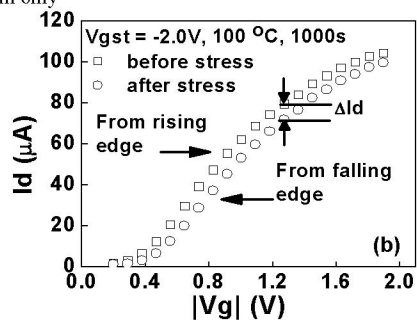
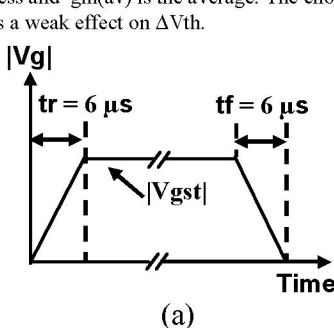


Fig. 7 (a) The Vg waveform used to suppress the recovery when assessing the Vg effect on ΔV_{th} (OTF). (b) The pulsed Id-Vg, corresponding to the rising and falling edges in (a). The ΔI_d here is higher than that in Fig. 5a after the same stress, because the recovery is suppressed. A rising time of 6 μs gives the degradation-free Id as reference (see Fig. 2). (c) ΔV_{th} evaluated by using ΔI_d in (b) and the average gm from the two Id-Vg. The feature of Vg effect is the same before and after recovery (see Fig. 5c). The justification for using a falling time of 6 μs is given in Fig. 9.

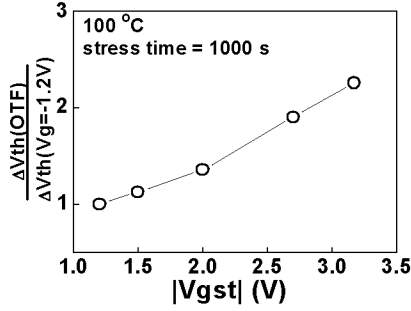


Fig. 8 The $\Delta V_{th}(OTF)$ measured at the stress gate bias overestimates ΔV_{th} at $V_g=-1.2$ V. The higher the stress bias, the larger the overestimation becomes.

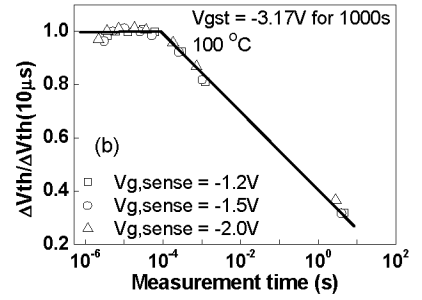
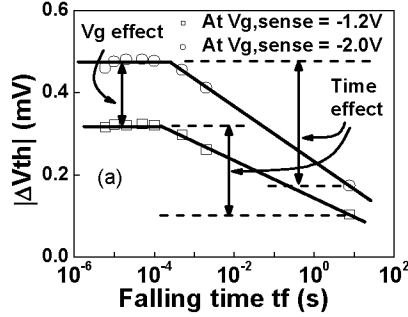


Fig. 9 (a) Separation of V_g effect from the conventional time-related recovery. The recovery is suppressed when the pulse falling time is less than $10 \mu s$ approximately. (b) After removing the V_g effect through normalisation against the value at $10 \mu s$, the time-related recovery is insensitive to the sensing V_g .

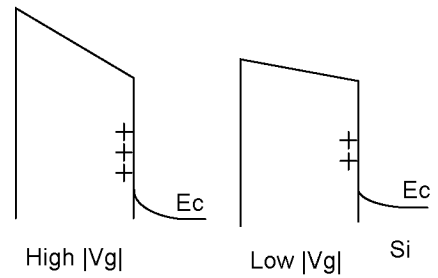
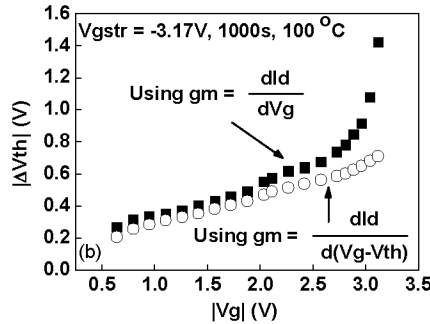
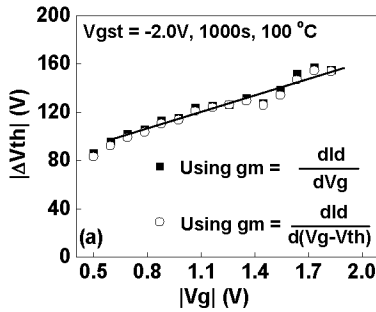


Fig. 10 The g_m evaluation is corrected by taking the ΔV_{th} dependence on V_g into account. The impact of the correction on ΔV_{th} is weak when stressed at relatively low $|V_{gst}|=2$ V (a), but becomes considerable for $|V_{gst}|=3.17$ V (b). However, the feature of the V_g dependence of ΔV_{th} is not changed by either the stress bias used or the g_m correction.

Fig. 11 Schematic diagram showing that positive charging reduces for lower sensing $|V_g|$ through more effective neutralisation, resulting in lower $|\Delta V_{th}|$.

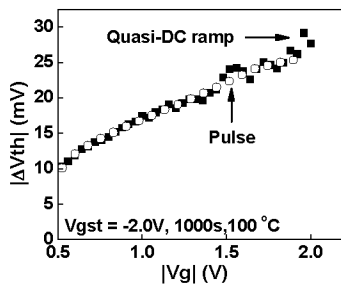


Fig. 12 After recovery, the same $|\Delta V_{th}|-|V_g|$ was obtained from a quasi-DC I_d-V_g and a pulsed I_d-V_g ($6 \mu s$), indicating that the charging was completed within $6 \mu s$.

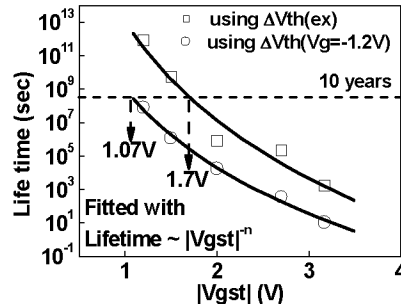


Fig. 13 Lifetime for limiting $|\Delta V_{th}| \leq 50$ mV. Replacing $\Delta V_{th}(ex)$ by $\Delta V_{th}(V_g=-1.2)$ leads to a reduction of the maximum operation $|V_g|$ from 1.7 to 1.07 V.

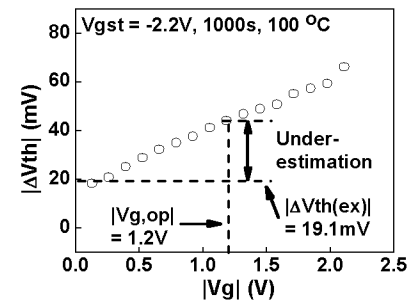


Fig. 14 Insensitivity of the $|\Delta V_{th}|-|V_g|$ relation to fabrication process. The result corresponds to that in Fig. 5c. The SiON is 1.85 nm nitrided by DPN here. It is 2.7 nm and thermally nitrided in Fig. 5c.

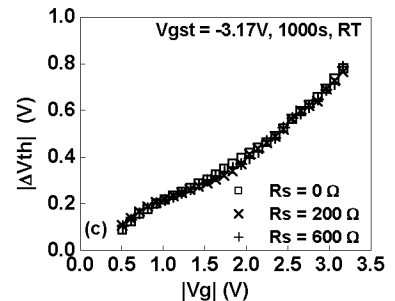
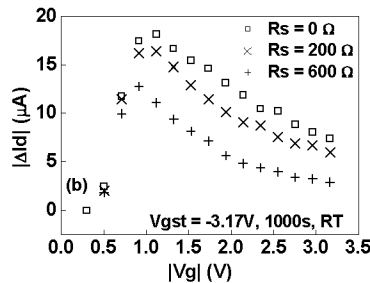
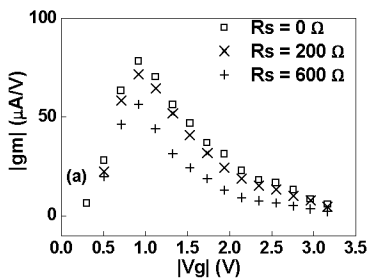


Fig. 15 The effects of the series resistance of source and drain on g_m (a), $\Delta I_d(V_g)$ (b), and ΔV_{th} (c). The R_s is a resistor externally connected to the source. An increase of R_s reduced both g_m and $\Delta I_d(V_g)$, but has little effect on the ΔV_{th} . The evaluation of ΔV_{th} through equation (1) with $g_m = dI_d/d(V_g - V_{th})$ is not sensitive to the series resistance of source and drain, therefore.